



Gamma Industries
Engineered for Plastic Piping Systems

G -14

PVC SOLVENT CEMENT

TECHNICAL DATA SHEET

DESCRIPTION:

A clear or gray, heavy bodied, medium setting, high strength PVC solvent cement for all classes and Schedules with interference fit through 12" diameter, including Schedule 80.

APPLICATIONS:

G-14 is approved for use with potable water pressure systems, conduit, irrigation, industrial piping systems, sewer and drain, waste and vents (DWV) applications.

NOTE: Gamma solvent cement must never be used in a PVC solvent cement system using or being tested by compressed air or gases.

AVAILABILITY:

Available in ½ pint, pint & quart and metal cans. See our current price list for detailed information.

STANDARDS AND APPROVALS:

Meets or exceed ASTM D-2564 and witch listed by NSF International for use on potable water, sewer and drain, waste and vent (DWV) systems. It will be listed nearly by the International Association of Plumbing & Mechanical Officials (IAPMO).

SPECIFICATIONS:

COLOR:	Clear or Gray
RESIN:	PVC
SPECIFIC GRAVITY:	0.936 ± 0.040
BROOKFIELD VISCOSITY:	Minimum 1,250 cps @ 73 ± 2°F
MAX VOC EMISSIONS:	600 G/L, per SCAQMD Rule 1168, Method 316A

SHELF LIFE:

3 years in tightly sealed containers. The date of manufacture is stamped on the bottom of the container. Stability of the product is limited by the permanence of the container and the evaporation of the solvent when container is open. Evaporation of solvent will cause the cement to thicken and reduce its effectiveness. Adding of thinners to change viscosity is not recommended.

SHIPPING:

Shipping Information for Containers Larger than One Liter: Adhesive. DOT Hazard Class: 3. Identification Number: UN 1133. Packaging Group: II. Label Required: Flammable Liquid.

Shipping Information for Containers Less than One Liter, using DOT Packaging Exception(s): DOT Shipping Name: Consumer Commodity. DOT Hazard Class and Label: ORM-D.